



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4091-1
Job Sheet 175111



Part No: D4091-1

Job Qty: 30 ea

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/27/18

Job Tracking No:

Due Date: 4/25/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: Dwg D4091 Rev. A IPP REV :A NEW ISSUE 10-03-31 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	30 pcs		4/25/18	0.00	0.00	Purchasing		APR 1 2018
110	Packaging	30 pcs		4/25/18	0.00	0.00	Packaging2		APR 1 2018
130	QC	30 pcs		4/25/18	0.00	0.00	QC6		11 APR 1 2018
160	QC	30 pcs		4/25/18	0.00	0.00	QC8		9-89
170	Packaging	30 pcs		4/25/18	0.00	0.00	Packaging3-2		APR 24 2018
180	QC21-SA	30 Ea		4/25/18	0.00	0.00	QC21		APR 24 2018

Part Op 100 - ISSUE PO TO METEC, NOTE ALODINE AND PAINT AS PER QSI 005
Descriptions:

P10: 39445

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2423	Lug Extrusion	3.7530 ft (.1251 ea)	100-Purchasing	5007763
D4091-1P	Lug	30 pcs (1 ea)	100-Purchasing	5062873

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D2423	4	763	0
	D4091-1P	30	40	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: **S062930**



Mounting Lug

PART NO: **D4091-1**
Serial No/Batch: **S062930**
Revision:
Operation: **Packaging**
Change No:

Mfg Date: 04/19/18
Job No: 175111

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Lug	1.380Inches $\pm$ 0.030	1.410 1.350		
2	Mounting Lug	4.450Inches $\pm$ 0.030	4.480 4.420		
3	Mounting Lug	0.270Inches $\pm$ 0.030	0.300 0.240	Reference	
4	Mounting Lug	1.910Inches $\pm$ 0.030	1.940 1.880		
5	Mounting Lug	0.690Inches $\pm$ 0.030	0.720 0.660		
6	Mounting Lug	0.293Inches $\pm$ 0.010	0.303 0.283		
7	Mounting Lug	0.735Inches $\pm$ 0.010	0.745 0.725	Reference	
8	Mounting Lug	0.375Inches $\pm$ 0.010	0.385 0.365		
9	Mounting Lug	3.700Inches $\pm$ 0.010	3.710 3.690		
10	Mounting Lug	0.625Inches $\pm$ 0.010	0.635 0.615		
11	Mounting Lug	0.375Inches $\pm$ 0.010	0.385 0.365		
12	Mounting Lug	0.257Inches $\begin{matrix} + 0.006 \\ - 0.001 \end{matrix}$	0.263 0.256	Diameter	
13	Mounting Lug	0.400Inches $\pm$ 0.030	0.430 0.370	Radius	
14	Mounting Lug	2.310Inches $\pm$ 0.010	2.320 2.300	Reference	

Plex 3/27/18 12:48 PM Dart.Gagnon.Michelle



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PURCHASE ORDER

PO039445

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039445

PO Date: 3/28/18

Due Date: 4/18/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED

MAR 29 2018

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3910-1P			Crosstube Lug As Per Dwg D3910 Rev. E Alodine and Paint as pe QSI 005 175194 175110	Firmed	4/5/18	20 pcs	0 pcs	20 pcs	\$16.10/pcs	\$322.00
					Firmed	4/18/18	20 pcs	0 pcs	20 pcs	\$16.10/pcs	\$322.00
Sub Total:							40	0	40		\$644.00
2	D4091-1P			Lug As Per Dwg D4091 Rev. A	Firmed	4/18/18	30 pcs	0 pcs	30 pcs	\$16.10/pcs	\$483.00
Line Item Note: job no. 175111											
										Grand Total: \$1,127.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT
A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Plex 3/29/18 7:16 AM dart.lavoie.chantal



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
20	D3910-1	Crosstube Lug	39445
		Paint Batch # 21566 / Material Batch # 160522	
30	D4091-1	Lug	39445
		Paint Batch # 21095 / Material Batch # 148835	

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

A handwritten signature in black ink, appearing to read "Heather Nixon", is written over the printed name.

Heather Nixon

Vankleek Hill, April 19, 2018